

## **RF Cable Assemblies Technical Data Sheet**

### Configuration

- Connector 1: M39012/56-3107(SMA Male Right Angle)
- Connector 2: M39012/56-3107(SMA Male Right Angle)
- Cable: M17/113-RG316

### Features

- Max Frequency 3 GHz
- 69.5% Phase Velocity
- FEP Jacket
- · Lot Traceability
- J-STD-Soldering
- · Qualified (QPL) cable and connectors
- RF Test Plots
- Test Report
- · In stock and ready to ship

### Applications

- Hi-Rel
- MIL-DTL-17 Requirements
- Avionics IFF

 SATCOM ECM

### Description

Pasternack's MIL-DTL-17 cable assemblies are part of our full line of reliable RF components available for same-day shipping. These commercial-off-the-shelf (COTS), military grade cable assemblies are designed and processed with high reliability in mind. MIL-PRF-39012 connectors and MIL-C-17 coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished MIL-DTL-17 cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our MIL-DTL-17 cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable mil-spec connections or fielding dependable RF cable assemblies, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same day.

Referenced Specifications	
IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-DTL-17	Cables, Radio Frequency, Flexible and Semirigid, General Specification for
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF
MIL-PRF-39012	Connectors, Coaxial, Radio Frequency, General Specification for
IPC J-STD-001	Requirements for Soldered Electrical and Electronic Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for
	Electronic Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For
SAE AS22520	Crimping Tools, Wire Termination, General Specification For

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 SMA Male Right Angle to SMA Male Right Angle Cable 18 Inch Length Using M17/113-RG316 Coax PE3M0093-18

Pasternack Enterprises, Inc. • P.O. Box 16759, Irvine, CA 92623 Phone: (866) 727-8376 or (949) 261-1920 • Fax: (949) 261-7451

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### **Material Specifications**

Component	Specification	
Cable	M17/113-RG316 in accordance with MIL-DTL-17	
Connector 1	M39012/56-3107 in accordance with MIL-PRF-39012	
Connector 2	M39012/56-3107 in accordance with MIL-PRF-39012	
Heat Shrink 1	M23053/5-105-0 in accordance with SAE AS23053	
Heat Shrink 2	M23053/5-105-0 in accordance with SAE AS23053	
Solder	SN63 in accordance with J-STD-006	

### **Electrical Specifications**

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		3	GHz
VSWR			1.6:1	
Velocity of Propagation		69.5		%
Capacitance		32 [104.99]		pF/ft [pF/m]
DC Resistance Inner Conductor		0.84 [2.76]		Ω/1000ft [Ω/Km]
Dielectric Withstanding Voltage (AC)			750	Vrms

### **Specifications by Frequency**

Description	F1	F2	F3	F4	F5	Units
Frequency	0.05	0.1	0.4	1	3	GHz
Insertion Loss (Max.)	0.18	0.26	0.51	0.87	1.39	dB

### Electrical Specification Notes:

The Insertion Loss data above is based on the performance specifications of the coax cable used in this assembly. The Insertion Loss includes an estimated insertion loss of 0.15\*SQRT(GHz) dB per connector.

### **Mechanical Specifications**

#### **Cable Assembly**

Description	Minimum	Typical	Maximum	Units
Length*	18 [457.2]	18 [457.2]	19 [482.6]	in [mm]
Cable Outer Diameter	0.094	0.098	0.102	in
Weight			0.07 [31.75]	lbs [g]

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\*Length Tolerances: +0.5, -0 inches for Length ≤ 1 foot; +1, -0 inches for Length >1 to 5 feet; +2, -0 inches for Length >5 to 10 feet; +3, -0 inches for Length >10 to 25 feet and +2%, -0 inches for Length >25 feet.

### **Cable Characteristics**

Description	Specification		
Cable Type	M17/113-RG316		
Impedance	50 Ohms		
Inner Conductor Type	Stranded		
Inner Conductor Material and Plating	Copper Clad Steel, Silver		
Dielectric Type	PTFE		
Number of Shields	1		
Shield Layer 1	Silver Clad Copper		
Outer Conductor Diameter	0.081 in [2.06 mm]		
Jacket Material	FEP		

### **Connector Characteristics**

Description	Connector 1	Connector 2
Туре	SMA Male Right Angle	SMA Male Right Angle
Specification	MIL-PRF-39012	MIL-PRF-39012
Impedance	50 Ohms	50 Ohms
Contact Material and Plating	Brass, Gold	Brass, Gold
Contact Plating Specification	ASTM B488	ASTM B488
Dielectric Type	Teflon	Teflon
Body Material and Plating	Steel, Gold	Steel, Gold
Body Plating Specification	ASTM B488	ASTM B488
Coupling Nut Material and Plating	Steel, Passivated	Steel, Passivated
Coupling Nut Plating Specification	AMS-QQ-P-35	AMS-QQ-P-35
Seal Gasket Material	Silicone Rubber	Silicone Rubber
Contact Gage Specification	0.000 in min	0.000 in min
Insulator Gage Specification	0.000 in min	0.000 in min

Mechanical Specification Notes:

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### **Environmental Specifications**

Description	Specification	
Temperature Operating Range	-55 to +165 deg C	

Compliance Certifications (see product page for current document)

### **Process Specifications**

Process	Specification
Soldering	in accordance with J-STD-001, class 3
Crimping	dies in accordance with SAE AS22520
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

### **Tests and Inspections**

Sampling	
100%	
100%	
100%	
100%	
100%	
C=0, 1.5 AQL	
C=0, 1.5 AQL	
	100% 100% 100% 100% 100% C=0, 1.5 AQL

### **Plotted and Other Data**

- Notes:
- Values at 25°C, sea level.

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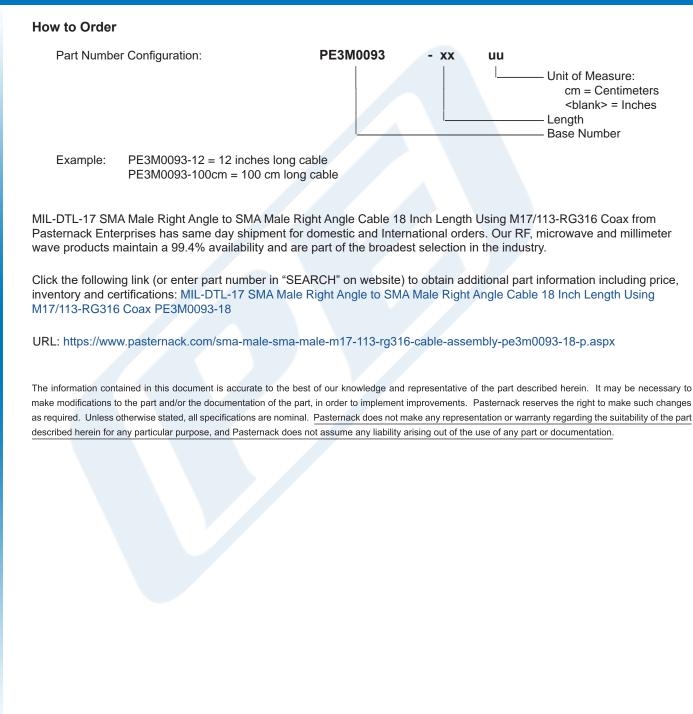
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## PE3M0093-18 CAD Drawing MIL-DTL-17 SMA Male Right Angle to SMA Male Right Angle

Cable 18 Inch Length Using M17/113-RG316 Coax

