

RF Cable Assemblies Technical Data Sheet

Configuration

- Connector 1: M39012/02-0503(N Female)
- Connector 2: M39012/56-3109(SMA Male Right Angle)
- Cable: M17/84-RG223

Features

- Max Frequency 11 GHz
- 65.9% Phase Velocity
- Double Shielded
- PVC Jacket
- Lot Traceability
- J-STD-Soldering
- · Qualified (QPL) cable and connectors
- RF Test Plots
- Test Report
- · In stock and ready to ship

Applications

- Hi-Rel
- MIL-DTL-17 Requirements
- AvionicsIFF

SATCOMECM

Description

Pasternack's MIL-DTL-17 cable assemblies are part of our full line of reliable RF components available for same-day shipping. These commercial-off-the-shelf (COTS), military grade cable assemblies are designed and processed with high reliability in mind. MIL-PRF-39012 connectors and MIL-C-17 coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished MIL-DTL-17 cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our MIL-DTL-17 cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable mil-spec connections or fielding dependable RF cable assemblies, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same day.

Referenced Specifications

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-DTL-17	Cables, Radio Frequency, Flexible and Semirigid, General Specification for
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL- DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF
MIL-PRF-39012	Connectors, Coaxial, Radio Frequency, General Specification for
IPC J-STD-001	Requirements for Soldered Electrical and Electronic Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for
	Electronic Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 N Female to SMA Male Right Angle Cable 30 Inch Length Using M17/84-RG223 Coax PE3M0046-30

Pasternack Enterprises, Inc. • P.O. Box 16759, Irvine, CA 92623 Phone: (866) 727-8376 or (949) 261-1920 • Fax: (949) 261-7451

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SAE AS22520

Crimping Tools, Wire Termination, General Specification For

Material Specifications

M17/84-RG223 in accordance with MIL-DTL-17
M39012/02-0503 in accordance with MIL-PRF-39012
M39012/56-3109 in accordance with MIL-PRF-39012
M23053/5-106-0 in accordance with SAE AS23053
M23053/5-106-0 in accordance with SAE AS23053
SN63 in accordance with J-STD-006
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Electrical Specifications

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		11	GHz
VSWR			1.7:1	
Velocity of Propagation		65.9		%
Capacitance		32.2 [105.64]		pF/ft [pF/m]
DC Resistance Inner Conductor		0.9 [2.95]		Ω/1000ft [Ω/Km]
Dielectric Withstanding Voltage (AC)			1,000	Vrms

Specifications by Frequency

Description	F1	F2	F3	F4	F5	Units
Frequency	0.05	0.4	1	5	11	GHz
Insertion Loss (Max.)	0.26	0.5	0.78	1.82	2.73	dB

Electrical Specification Notes:

The Insertion Loss data above is based on the performance specifications of the coax cable used in this assembly. The Insertion Loss includes an estimated insertion loss of 0.15*SQRT(GHz) dB maximum for the SMA Male right angle connector and 0.1 dB for the N Female connector.

Mechanical Specifications

Cable Assembly

Description	Minimum	Typical	Maximum	Units
Length*	30 [762]	30 [762]	31 [787.4]	in [mm]

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Cable Outer Diameter	0.208	0.212	0.216	in
Weight			0.22 [99.79]	lbs [g]

*Length Tolerances: +0.5, -0 inches for Length ≤ 1 foot; +1, -0 inches for Length >1 to 5 feet; +2, -0 inches for Length >5 to 10 feet; +3, -0 inches for Length >10 to 25 feet and +2%, -0 inches for Length >25 feet.

Cable Characteristics

Description	Specification
Cable Type	M17/84-RG223
Impedance	50 Ohms
Inner Conductor Type	Solid
Inner Conductor Material and Plating	Silver Clad Copper
Dielectric Type	PE
Number of Shields	2
Shield Layer 1	Silver Clad Copper
Shield Layer 2	Silver Clad Copper
Outer Conductor Diameter	0.176 in [4.47 mm]
Jacket Material	PVC

Connector Characteristics

Description	Connector 1	Connector 2
Туре	N Female	SMA Male Right Angle
Specification	MIL-PRF-39012	MIL-PRF-39012
Impedance	50 Ohms	50 Ohms
Contact Material and Plating	Phosphor Bronze, Gold	Brass, Gold
Contact Plating Specification	MIL-G-45204	ASTM B488
Dielectric Type	Teflon	Teflon
Outer Conductor Material and Plating	Brass, Silver	
Outer Conductor Plating Specification	QQ-S-365	
Body Material and Plating	Brass, Silver	Steel, Gold
Body Plating Specification	QQ-S-365	ASTM B488
Coupling Nut Material and Plating		Steel, Passivated
Coupling Nut Plating Specification		AMS-QQ-P-35
Seal Gasket Material		Silicone Rubber
Contact Gage Specification	0.187 to 0.207 in	0.000 in min
Insulator Gage Specification		0.000 in min

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Mechanical Specification Notes:

Environmental Specifications

Description	Specification	
Temperature Operating Range	-40 to +85 deg C	

Compliance Certifications (see product page for current document)

Process Specifications

Process	Specification
Soldering	in accordance with J-STD-001, class 3
Crimping	dies in accordance with SAE AS22520
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

Tests and Inspections

Description	Sampling	
Connector Gaging (pin and insulator position)	100%	
Insertion Loss	100%	
VSWR	100%	
Dielectric Withstanding Voltage (DWV)	100%	
Visual - workmanship, configuration and marking	100%	
_ength	C=0, 1.5 AQL	
Mass	C=0, 1.5 AQL	

Plotted and Other Data

Notes:

• Values at 25°C, sea level.

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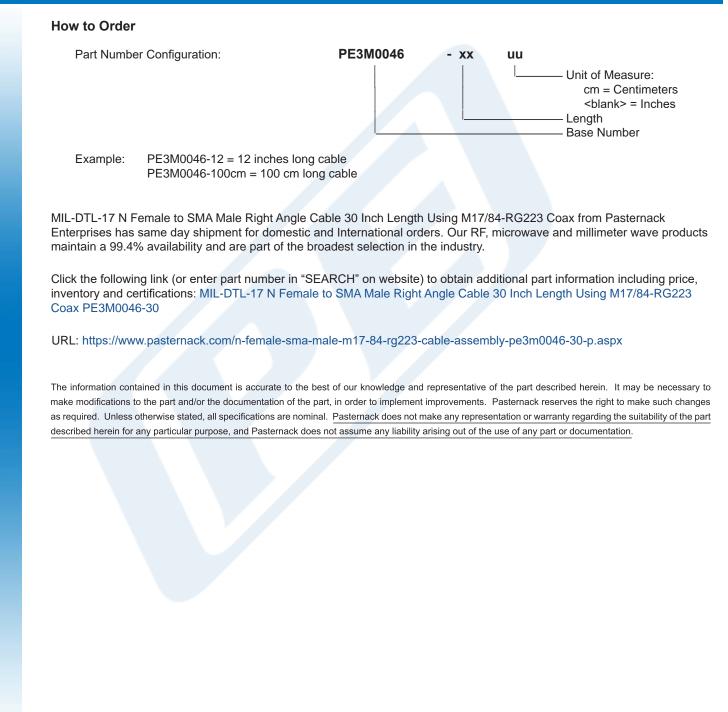
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PE3M0046-30 CAD Drawing MIL-DTL-17 N Female to SMA Male Right Angle Cable

IL-DTL-17 N Female to SMA Male Right Angle Cable 30 Inch Length Using M17/84-RG223 Coax

