

## **RF Cable Assemblies Technical Data Sheet**

## Configuration

- Connector 1: M39012/02-0503(N Female)
- Connector 2: M39012/03-0503(N Female Bulkhead)
- Cable: M17/84-RG223

### **Features**

- Max Frequency 11 GHz
- 65.9% Phase Velocity
- Double Shielded
- PVC Jacket
- Lot Traceability
- J-STD-Soldering
- Qualified (QPL) cable and connectors
- RF Test Plots
- Test Report
- In stock and ready to ship

### **Applications**

- Hi-Rel
- MIL-DTL-17 Requirements
- AvionicsIFF

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#### Description

Pasternack's MIL-DTL-17 cable assemblies are part of our full line of reliable RF components available for same-day shipping. These commercial-off-the-shelf (COTS), military grade cable assemblies are designed and processed with high reliability in mind. MIL-PRF-39012 connectors and MIL-C-17 coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished MIL-DTL-17 cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our MIL-DTL-17 cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable mil-spec connections or fielding dependable RF cable assemblies, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same day.

#### Referenced Specifications

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies
MIL-DTL-17	Cables, Radio Frequency, Flexible and Semirigid, General Specification for
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL- DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF
MIL-PRF-39012	Connectors, Coaxial, Radio Frequency, General Specification for
IPC J-STD-001	Requirements for Soldered Electrical and Electronic Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 N Female to N Female Bulkhead Cable 12 Inch Length Using M17/84-RG223 Coax PE3M0040-12

Pasternack Enterprises, Inc. • P.O. Box 16759, Irvine, CA 92623 Phone: (866) 727-8376 or (949) 261-1920 • Fax: (949) 261-7451

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## PE3M0040-12



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Crimping Tools, Wire Termination, General Specification For

### **Material Specifications**

Specification
M17/84-RG223 in accordance with MIL-DTL-17
M39012/02-0503 in accordance with MIL-PRF-39012
M39012/03-0503 in accordance with MIL-PRF-39012
M23053/5-106-0 in accordance with SAE AS23053
M23053/5-106-0 in accordance with SAE AS23053
SN63 in accordance with J-STD-006

## **Electrical Specifications**

Description	Minimum	Typical	Maximum	Units
Frequency Range	DC		11	GHz
VSWR			1.7:1	
Velocity of Propagation		65.9		%
Capacitance		32.2 [105.64]		pF/ft [pF/m]
DC Resistance Inner Conductor		0.9 [2.95]		Ω/1000ft [Ω/Km]
Dielectric Withstanding Voltage (AC)			1,500	Vrms

#### **Specifications by Frequency**

Description	F1	F2	F3	F4	F5	Units
Frequency	0.05	0.4	1	5	11	GHz
Insertion Loss (Max.)	0.25	0.32	0.41	0.75	1.05	dB

**Electrical Specification Notes:** 

The Insertion Loss data above is based on the performance specifications of the coax cable used in this assembly. The Insertion Loss includes an estimated insertion loss of 0.1 dB for the connectors.

## Mechanical Specifications

#### **Cable Assembly**

Description	Minimum	Typical	Maximum	Units
Length*	12 [304.8]	12 [304.8]	12.5 [317.5]	in [mm]
Cable Outer Diameter	0.208	0.212	0.216	in

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#### Weight 0.25 [113.4] lbs [g] \*Length Tolerances: +0.5, -0 inches for Length ≤ 1 foot; +1, -0 inches for Length >1 to 5 feet; +2, -0 inches for Length >5 to 10 feet; +3, -0 inches for Length >10 to 25 feet and +2%, -0 inches for Length >25 feet. **Cable Characteristics** Description **Specification** M17/84-RG223 Cable Type 50 Ohms Impedance Inner Conductor Type Solid Inner Conductor Material and Plating Silver Clad Copper Dielectric Type PE Number of Shields 2 Shield Layer 1 Silver Clad Copper Shield Layer 2 Silver Clad Copper

0.176 in [4.47 mm]

PVC

#### **Connector Characteristics**

Outer Conductor Diameter

Jacket Material

Description	Connector 1	Connector 2
Туре	N Female	N Female Bulkhead
Specification	MIL-PRF-39012	MIL-PRF-39012
Impedance	50 Ohms	50 Ohms
Contact Material and Plating	Phosphor Bronze, Gold	Phosphor Bronze, Gold
Contact Plating Specification	MIL-G-45204	MIL-G-45204
Dielectric Type	Teflon	Teflon
Outer Conductor Material and Plating	Brass, Silver	Brass, Silver
Outer Conductor Plating Specification	QQ-S-365	QQ-S-365
Body Material and Plating	Brass, Silver	Brass, Silver
Body Plating Specification	QQ-S-365	QQ-S-365
Coupling Nut Material and Plating		Brass, Silver
Coupling Nut Plating Specification		QQ-S-365
Seal Gasket Material		Silicone Rubber
Contact Gage Specification	0.187 to 0.207 in	0.187 to 0.207 in

Mechanical Specification Notes:

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## **RF Cable Assemblies Technical Data Sheet**

### **Environmental Specifications**

Description	Specification	
Temperature Operating Range	-40 to +85 deg C	

Compliance Certifications (see product page for current document)

#### **Process Specifications**

Process	Specification
Soldering	in accordance with J-STD-001, class 3
Crimping	dies in accordance with SAE AS22520
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

#### **Tests and Inspections**

Description	Sampling	
Connector Gaging (pin and insulator position)	100%	
Insertion Loss	100%	
VSWR	100%	
Dielectric Withstanding Voltage (DWV)	100%	
Visual - workmanship, configuration and marking	100%	
Length	C=0, 1.5 AQL	
Mass	C=0, 1.5 AQL	

### **Plotted and Other Data**

- Notes:
- Values at 25°C, sea level.

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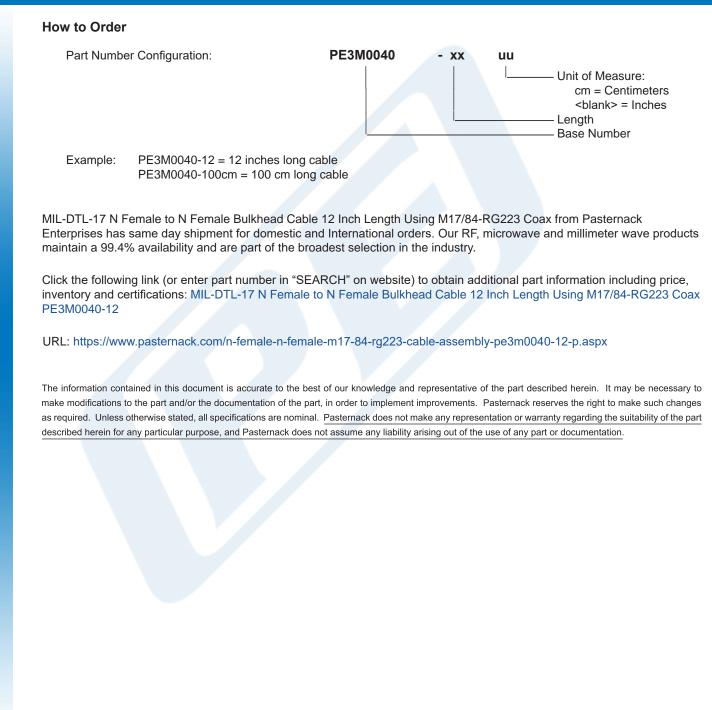
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12 Inch Length Using M17/84-RG223 Coax

