



RF Cable Assemblies Technical Data Sheet

Configuration

- · Connector 1: M39012/56-3109(SMA Male Right Angle)
- Connector 2: M39012/26-0011(TNC Male)
- Cable: M17/60-RG142

Features

- Max Frequency 11 GHz
- 69.5% Phase Velocity
- Double Shielded
- FEP Jacket
- Lot Traceability
- J-STD-Soldering
- Qualified (QPL) cable and connectors
- RF Test Plots
- Test Report
- In stock and ready to ship

Applications

- Hi-Rel
- MIL-DTL-17 Requirements
- AvionicsIFF

SATCOMECM

Description

Pasternack's MIL-DTL-17 cable assemblies are part of our full line of reliable RF components available for same-day shipping. These commercial-off-the-shelf (COTS), military grade cable assemblies are designed and processed with high reliability in mind. MIL-PRF-39012 connectors and MIL-C-17 coaxial cable are assembled using J-STD soldering processes and WHMA-A-620 workmanship criteria. The combination of materials, processing and acceptance testing work together to create a dependable cable assembly for applications where performance over time is important or the cost of failure is high. Each finished MIL-DTL-17 cable assembly is traceable to its component lots and a test report is available for every lot produced.

Our MIL-DTL-17 cable assembly datasheet specifications and drawing with dimensions are shown below in this PDF. Pasternack's broad catalog of RF, microwave and millimeter wave cable assemblies allow designers to configure and customize their signal connections however they like. Whether the need is to provide reliable mil-spec connections or fielding dependable RF cable assemblies, Pasternack has the right cable assemblies for the job. Pasternack can also expertly build your custom cable assemblies for you and ship same day.

Referenced Specifications

| IPC/WHMA-A-620 | Requirements and Acceptance for Cable and Wire Harness Assemblies |
|----------------|--|
| MIL-DTL-17 | Cables, Radio Frequency, Flexible and Semirigid, General Specification for |
| MIL-STD-348 | Radio Frequency Connector Interfaces for MIL-DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL- DTL-25516, MIL-PRF-31031, MIL-PRF-39012, MIL-PRF-49142, MIL-PRF |
| MIL-PRF-39012 | Connectors, Coaxial, Radio Frequency, General Specification for |
| IPC J-STD-001 | Requirements for Soldered Electrical and Electronic Assemblies |
| IPC J-STD-006 | Requirements for Electronic Grade Solder Alloys and Fluxed and Non-Fluxed Solid Solders for Electronic Soldering Applications |
| SAE AS5942 | Marking of Electrical Insulating Materials |
| SAE AS23053 | Insulation Sleeving, Electrical, Heat Shrinkable, General Specifications For |

Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 SMA Male Right Angle to TNC Male Cable Using M17/60-RG142 Coax PE3M0027

Pasternack Enterprises, Inc. • P.O. Box 16759, Irvine, CA 92623 Phone: (866) 727-8376 or (949) 261-1920 • Fax: (949) 261-7451

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SAE AS22520

Crimping Tools, Wire Termination, General Specification For

Material Specifications

| Component | Specification | |
|---------------|---|--|
| Cable | M17/60-RG142 in accordance with MIL-DTL-17 | |
| Connector 1 | M39012/56-3109 in accordance with MIL-PRF-39012 | |
| Connector 2 | M39012/26-0011 in accordance with MIL-PRF-39012 | |
| Heat Shrink 1 | M23053/5-106-0 in accordance with SAE AS23053 | |
| Heat Shrink 2 | M23053/5-106-0 in accordance with SAE AS23053 | |
| Solder | SN63 in accordance with J-STD-006 | |
| | | |

Electrical Specifications

| Description | Minimum | Typical | Maximum | Units |
|--------------------------------------|---------|--------------|---------|--------------|
| Frequency Range | DC | | 11 | GHz |
| VSWR | | | 1.7:1 | |
| Velocity of Propagation | | 69.5 | | % |
| Capacitance | | 29.3 [96.13] | | pF/ft [pF/m] |
| Dielectric Withstanding Voltage (AC) | | | 1,000 | Vrms |

Specifications by Frequency

| Description | F1 | F2 | F3 | F4 | F5 | Units |
|-----------------------|-------|-------|-------|-------|-------|-------|
| Frequency | 0.4 | 1 | 3 | 8 | 11 | GHz |
| Insertion Loss (Max.) | 0.093 | 0.153 | 0.293 | 0.578 | 0.854 | dB/ft |
| | 0.31 | 0.5 | 0.96 | 1.9 | 2.8 | dB/m |

Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.1dB per connector.

Mechanical Specifications

Cable Assembly

| Description | Minimum | Typical | Maximum | Units |
|----------------------|---------|---------|-------------|---------|
| Cable Outer Diameter | 0.19 | 0.195 | 0.2 | in |
| Weight | | | 0.14 [63.5] | lbs [g] |

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*Length Tolerances: +0.5, -0 inches for Length \leq 1 foot; +1, -0 inches for Length >1 to 5 feet; +2, -0 inches for Length >5 to 10 feet; +3, -0 inches for Length >10 to 25 feet and +2%, -0 inches for Length >25 feet.

Cable Characteristics

| Description | Specification | |
|--------------------------------------|---------------------------|--|
| Cable Type | M17/60-RG142 | |
| Impedance | 50 Ohms | |
| Inner Conductor Type | Solid | |
| Inner Conductor Material and Plating | Copper Clad Steel, Silver | |
| Dielectric Type | PTFE | |
| Number of Shields | 2 | |
| Shield Layer 1 | Silver Clad Copper | |
| Shield Layer 2 | Silver Clad Copper | |
| Outer Conductor Diameter | 0.171 in [4.34 mm] | |
| Jacket Material | FEP | |

Connector Characteristics

| Description | Connector 1 | Connector 2 |
|---------------------------------------|----------------------|------------------------|
| Туре | SMA Male Right Angle | TNC Male |
| Specification | MIL-PRF-39012 | MIL-PRF-39012 |
| Impedance | 50 Ohms | 50 Ohms |
| Contact Material and Plating | Brass, Gold | Brass, Gold |
| Contact Plating Specification | ASTM B488 | ASTM B488 |
| Dielectric Type | Teflon | Teflon |
| Outer Conductor Material and Plating | | Beryllium Copper, Gold |
| Outer Conductor Plating Specification | | ASTM B488 |
| Body Material and Plating | Steel, Gold | Brass, Silver |
| Body Plating Specification | ASTM B488 | ASTM B700 |
| Coupling Nut Material and Plating | Steel, Passivated | |
| Coupling Nut Plating Specification | AMS-QQ-P-35 | |
| Seal Gasket Material | Silicone Rubber | Silicone Rubber |
| Contact Gage Specification | 0.000 in min | 0.210 to 0.230 in |
| Insulator Gage Specification | 0.000 in min | 0.208 to 0.228 in |

Mechanical Specification Notes:

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Environmental Specifications

| Description | Specification | |
|-----------------------------|-------------------|--|
| Temperature Operating Range | -55 to +165 deg C | |
| | | |

Compliance Certifications (see product page for current document)

Process Specifications

| Process | Specification |
|-------------|---|
| Soldering | in accordance with J-STD-001, class 3 |
| Crimping | dies in accordance with SAE AS22520 |
| Marking | shall meet the adherence requirements of SAE AS5942 |
| Workmanship | shall be in accordance with IPC/WHMA-A-620, class 3 |

Tests and Inspections

| Sampling | |
|--------------|--|
| 100% | |
| 100% | |
| 100% | |
| 100% | |
| 100% | |
| C=0, 1.5 AQL | |
| C=0, 1.5 AQL | |
| | 100% 100% 100% 100% 100% C=0, 1.5 AQL |

Plotted and Other Data

- Notes:
- Values at 25°C, sea level.

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How to Order PE3M0027 Part Number Configuration: - XX uu Unit of Measure: cm = Centimeters <blank> = Inches Length Base Number Example: PE3M0027-12 = 12 inches long cable PE3M0027-100cm = 100 cm long cable MIL-DTL-17 SMA Male Right Angle to TNC Male Cable Using M17/60-RG142 Coax from Pasternack Enterprises has same day shipment for domestic and International orders. Our RF, microwave and millimeter wave products maintain a 99.4% availability and are part of the broadest selection in the industry. Click the following link (or enter part number in "SEARCH" on website) to obtain additional part information including price, inventory and certifications: MIL-DTL-17 SMA Male Right Angle to TNC Male Cable Using M17/60-RG142 Coax PE3M0027 URL: https://www.pasternack.com/sma-male-tnc-male-m17-60-rg142-cable-assembly-pe3m0027-p.aspx The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Pasternack reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Pasternack does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Pasternack does not assume any liability arising out of the use of any part or documentation.

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PE3M0027 CAD Drawing MIL-DTL-17 SMA Male Right Angle to TNC Male Cable Using M17/60-RG142 Coax

